

HOW TO CHANGE THE HEAD OF A SUPERTRANSFER PUMP

1. Read all the instructions before you start.
2. Remove the front cover with a Philips screw driver.



3. Disconnect the two wires.



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4. Remove the 4 long side screws (as per picture).



5. Once the 4 long side screws are out, pull the pump head.



Note that the pump head starts from the stainless steel ring as per picture.



6. Once the shaft is exposed. Attach new pump head to it. Note that shaft and pump head have a flat side, so make sure that both flat sides match each other.



7. Attach the 4 long screws removed from the old pump head and tight them (no need to over tight them).
8. Plug the two wires in the same place they were.
9. Attach front cover

Your pump is ready to run again.